



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MEOW
22

D3395-1

Job Sheet 169718



Part No: D3395-1

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/20/17

Job Tracking No:

Due Date: 12/21/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Bell Helicopter Textron Inc (CEDWA01)

Attn: Bell Piney Flats PO Box 77045 Fort Worth, TX, 76177 USA ph:817-837-4700 fx:866-668-4852.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/20/17	12/20/17	0.00	0.00	Start Up Machining-2		
100	Hardinge	20 pcs	12/21/17	12/21/17	0.09	0.80	Hardinge		
120	QC	20 pcs	12/21/17	12/21/17	0.00	0.00	QC8		
130	Packaging	20 pcs	12/21/17	12/21/17	0.00	0.00	Packaging3-1	St033	
140	QC21-SA	20 Ea	12/21/17	12/21/17	0.00	0.00	QC21		

Part Op 100 - Turn as per Folio FA513 and Dwg D3395
Descriptions:

21
9-09

DEC 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDEL RINR0.500	1	54	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches ± 0.010	0.610 0.590		
2	Bushing	0.060inches ± 0.010	0.070 0.050		
3	Bushing	0.010inches ± 0.010	0.020 0.000		
4	Bushing	0inches ± 0	0 0		
5	Bushing	20.000Degree ± 0.500	20.500 19.500		
6	Bushing	0.500inches ± 0.010	0.510 0.490		
7	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		
8	Bushing	0.305inches ± 0.010	0.315 0.295		

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M126369

78"

6.2 1/2

1.23

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation							
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unc ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Un ☐ Drill Holes ☐		 S025808 DART AEROSPACE Bushing	
				D3395-1		Start up Operation	
				PART NO:		Revision:	
				Operation:		Change No:	
				Mfg Date: 12/20/17 Job No: 169718			
				Turning Sequence			
OTHER : _____							